

CHRYSLER CORPORATION

CHRYSLER DIVISION
12200 E. JEFFERSON AVE.
DETROIT 31, MICHIGAN

SERVICE BULLETIN



Jan. 19, 1956

No. 945-CH

Service Mgr. Shop Foreman Parts Mgr. Mechanics

TO ALL CHRYSLER DIRECT DEALERS:

Since the early part of November, the Roman numerals "I" or "II" have been stamped on the steering gear lower housing bolting flange as an identifying mark.

In instances where it is necessary to replace the steering gear lower housing on 1956 Chrysler and Imperial models, inspect the housing bolting flange for the identifying numeral and indicate on the PRM submitted which numeral was found.

A handwritten signature in cursive script that reads "R. B. Teiper".

R. B. TEIPER
Director of Service
CHRYSLER DIVISION

STEERING

COAXIAL
POWER
STEERING

ALL
1956
CHRYSLER
AND
IMPERIAL
MODELS

"IMPORTANT: This bulletin contains valuable information and was prepared at considerable expense to be of service to you. Failure to use this information may cost you good will and money. We suggest that you insure it is read by all those concerned, and then filed for future reference in your Service Bulletin binder."

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DETROIT 31, MICHIGAN

SERVICE BULLETIN

Service Mgr. Shop Foreman Parts Mgr. Mechanics

TO ALL CHRYSLER DIRECT DEALERS:

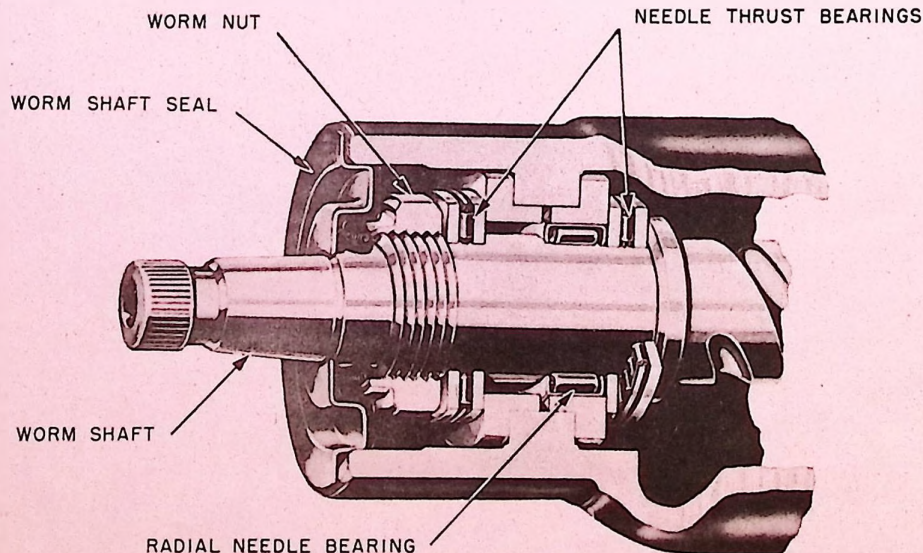
A new power steering chuck assembly Part No. 1675149 entered production on 1956 models at the following effective points:

C71 W56-32230
C72 N56-18487

C73 C56-5761
C70 C56-1102

This new chuck assembly incorporates a needle bearing mount for the worm shaft in place of tapered roller bearings which were used previously. The following is a list of the parts involved and are not interchangeable with previous assemblies:

- (1) 1673889 - Assembly - Worm Housing
- (1) 1675163 - Assembly - Worm Bearing
- (2) 1675159 - Assembly - Worm Thrust Bearing
- (4) 1675158 - Race - Worm Thrust Bearing
- (1) 1675160 - Spacer - Worm Bearing
- (1) 1673971 - Nut - Steering Gear Worm



WORM SHAFT NEEDLE BEARINGS AND SEAL

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April 25, 1956

No. 961-CH

STEERING

POWER

STEERING

CHRYSLER

AND

IMPERIAL

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EQUIPPED

MODELS

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April 25, 1956

No. 961-CH

STEERING

POWER

STEERING

CHRYSLER

AND

IMPERIAL

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MODELS

The new unit can be identified by the new Worm Gear Nut, Part No. 1673971, with integral locking ring on upper side; this locking ring should be firmly crimped down into the keyway after making final worm housing bearing adjustment. Caution: Always use a new nut in reassembly.

In servicing the new gear the worm shaft bearing preload specifications remain the same as in the previous year and the procedure for obtaining this preload is unchanged.

A handwritten signature in cursive script that reads "R. B. Teiper".

R. B. TEIPER
Director of Service
CHRYSLER DIVISION

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CHRYSLER CORPORATION

CHRYSLER DIVISION
12200 E. JEFFERSON AVE.
DETROIT 31, MICHIGAN

SERVICE BULLETIN

Service Mgr. Shop Foreman Parts Mgr. Mechanics



June 13, 1956

No. 972-CH

TO ALL CHRYSLER DIRECT DEALERS:

If a case of wander or directional instability is incurred on 1956 models equipped with power steering, it is recommended that the following front end alignment specifications be used:

Caster (plus) $\neq 1^{\circ}$ (positive)

Camber (plus $\neq 1/4^{\circ}$ (plus or minus) $\neq 3/8^{\circ}$ with left side having $1/2^{\circ}$ more positive (\neq) setting than the right.

Example: Left $\neq 1/4^{\circ}$ Right - $1/4^{\circ}$

Toe-in $1/8''$ preferred.

R. B. TEIPER
Director of Service
CHRYSLER DIVISION

STEERING

WANDER
OR
DIRECTIONAL
STABILITY

CHRYSLER
AND
IMPERIAL
POWER
STEERING
EQUIPPED
MODELS

2499

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