



SERVICE BULLETIN



SERVICE DEPARTMENT... CHRYSLER-PLYMOUTH DIVISION
CHRYSLER MOTORS CORPORATION

TECHNICAL INFORMATION ON IMPERIAL CHRYSLER PLYMOUTH VALIANT

Conditions may arise, due to overloading, operating conditions, etc., where it may be desirable to increase the load carrying capacity of the rear springs to maintain proper vehicle height. Under these circumstances it is more desirable to install Part No. 2403790, Rear Spring Second Leaf Service Package, in preference to installing new springs of the same specifications as those already on the car.

Part No. 2403790 Package will increase the load carrying capacity, and will not noticeably affect the ride nor the appearance of the vehicle. Part No. 2403790, Rear Spring Second Leaf Service Package is available through regular MoPar supply channels and consists of the following parts:

- 2 - Heavier number 2 spring leaves
- 2 - Spring center bolts
- 2 - Spring center bolt nuts

Front and rear interliners for each spring

Installation of the package may be accomplished by the removal of the rear springs and replacing the number 2 leaves with the new heavier number 2 leaves in the package. The new leaf interliners and spring center bolts and nuts should be used.

The parts listed in this bulletin are stock class code 'P'.

Time Allowance: Operation No. 17-220 Rear Spring Leaf - Replace
One side - 1.3 hours
Both sides - 2.5 hours

J. W. Farley
J. W. FARLEY
Manager - Service
CHRYSLER-PLYMOUTH DIVISION

August 14, 1963

No. 63-104

SPRINGS

REAR SPRING
SECOND
LEAF
SERVICE
PACKAGE

1963
CHRYSLER 300
AND
NEWPORT
MODELS

P-3283-C

Service Mgr.	
Shop Foreman	
Technicians	
Parts Mgr.	
Partsmen	