



Technical Service Bulletin

DATE October 6, 1967

NUMBER 67DT-26 MODEL HEAVY DUTY TILT CAB

GROUP Fenders-Sheet Metal SUBJECT ALUMINUM FENDERS

SUMMARY ALUMINUM FENDERS REPLACE FIBER GLASS FENDERS IN HEAVY-DUTY TILT CAB TRUCKS

From 1964 through 1966, the Dodge Heavy-Duty Tilt Cab truck was equipped with fiber glass fenders. Effective with Serial Number XXXI-552258, improved aluminum fenders, P/N 2504310-1 replaced the previously-used fiber glass fenders. The aluminum fender is available as a service replacement for the fiber glass fenders. However, certain precautions must be observed when installing aluminum fenders as replacement items. Follow the procedure outlined below.

These parts should be ordered to complete fender conversion for both sides:

<u>Part Number</u>	<u>Description</u>	<u>Quantity</u>	<u>Stock Class Code</u>
2504310-1	Fender, Aluminum	1 each	"T"
2501271	Door, Headlamp	2 each	"S"
2510470	Headlamp Assy.	1 each	"D"
2503467 (L)	Brace	1 each	"P"
2503300 (R)	Brace	1 each	"P"
2504322-3	Gusset	1 each	"D"

Stock Class Codes for parts is as shown. Even-numbered part numbers for Fender and Gusset are for the right side, and odd-numbered part numbers are for the left side.

Note that a new headlamp assembly, headlamp door, brace and gusset are required for aluminum fender conversions. The headlamp door is of bright metal. If only one fender is to be replaced, both headlamp doors should nevertheless be ordered to prevent the odd appearance which would result if only one were replaced.

Policy: Information only.

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